

## Taber® Abrading Wheels

Used with the Taber Rotary Platform Abraser, two abrasive wheels create the circular wear path recognized as a "Taber test." As specimens are subjected to the rub-wear action of the wheels, the abrasion marks form a pattern of crossed arcs resulting in a circular ring. This process abrades the sample over all angles of grain or weave, and covers an area approximately 30 cm<sup>2</sup>. Taber abrading wheels are manufactured from a proprietary formulation developed and designed by Taber Industries so the binder material breaks down during use, exposing and creating a fresh abrading surface. Taber offers standardized grades of Genuine Taber abrasive wheels, which have been engineered to meet varying requirements of abrasive action. The choice of abrading wheels should be based upon the wear the specimen material will be subjected to in actual use.

- » Offered in a range of wear characteristics
- » Calibrase wheels include easy-glide wheel hub
- » Sold in pairs
- » Shipped in tight-lidded containers to prevent damage
- » Rigorous quality program maintains uniformity and consistency
- » Premium grade us abrasive materials ensure test repeatability
- » Traceable through manufacturing lot reference included on each wheel label
- » Custom formulations available



## CALIBRASE® ABRADING WHEELS

Composed of a resilient (polymeric) binder and aluminum oxide or silicon carbide abrasive particles.

| Model  | Abrasive action  | Examples of materials tested                                       | Notes  |
|--------|------------------|--|--|
| CS-8   | Extremely Mild   | Labels   | Do not exceed 500g load; reface with S-11 disc   |
| CS-10F | Very Mild - Mild | Safety glazing, transparent plastics                               | Do not exceed 500g load; reface with ST-11 refacing stone                                    |
| CS-10  | Mild - Medium    | Organic coatings, plastics, textiles, leather                      | Reface with S-11 disc  |
| CS-10P | Mild - Medium    | Paper  | Engineered to minimize loading caused by paper fibers; reface with S-11 disc                 |
| CS-10W | Mild - Medium    | Textiles   | No colorant, eliminates color transfer from the wheel to the specimen; reface with S-11 disc |
| CS-17  | Medium - Harsh   | Anodized aluminum, powder coatings, ceramics, plastics and enamels | Reface with S-11 disc  |

## CALIBRADE® ABRADING WHEELS

Composed of a nonresilient vitrified (clay) binder and silicon carbide or aluminum oxide abrasive particles.

| Model | Abrasive action | Examples of materials tested  | Notes   |
|-------|-----------------|---|---|
| H-38  | Mild            | Woven and non-woven fabrics   | Do not exceed 500g load; reface with multi-point diamond tool |
| H-10  | Mild - Medium   | Steel and ferrous alloys (including the effect of hardening and tempering treatments) | Reface with single-point diamond too                          |
| H-18  | Medium - Coarse | Rubber (non-tacky), woven textile fabrics, coated fabrics, flexible plastic sheet     | Reface with single-point diamond too                          |
| H-22  | Harsh           | Rubber, linoleum, leather, automobile floor coverings, concrete                       | Reface with single-point diamond too                          |

## SPECIALTY WHEELS & ABRADANTS

Used for unique or custom applications

| Model       | Description                    | Examples of materials tested  | Notes  |
|-------------|--------------------------------|---|--|
| CS-0 / S-32 | Rubber (non-abrasive)          | Dental pastes, cleaning powders   | Do not use after expiration date; clean with isopropyl alcohol   |
| CS-5        | Wool Felt (dense)              | Textile fabrics (when the service wear requires one fibrous material to rub against another)          | Do not exceed 500g load  |
| S-35        | Tungsten Carbide               | Rubber, linoleum, leather   | Consists of sharp helical teeth (1 mm pitch x 45° spiral pitch angle); clean with soft brass bristle brush; use ONLY on resilient materials                    |
| S-39        | Leather (adhered to brass hub) | Flooring (when used with Grit Feeder attachment)  | Requires break-in period of 2000 cycles; replace if minimum diameter is less than 46 mm  |
| S-24        | Aluminum (non-abrasive)        | Resilient materials, coated abrasives   | Clean with isopropyl alcohol   |
| S-33        | Sandpaper Strips               | Vitreous and porcelain enamels, paints, metallic coatings, furniture surfaces                         | Use with CS-0 wheels; 12.7 x 160 mm strips include adhesive; P320A FEPA aluminum oxide (avg. particle 46.2µm) closed coat on "A" weight paper (70 - 100 g/ m²) |
| S-42        | Sandpaper Strips               | High pressure decorative laminates, wood flooring, plastics, furniture surfaces, paints and varnishes | Use with CS-0 wheels; 12.7 x 160 mm strips include adhesive; P320A FEPA aluminum oxide (avg. particle 46.2µm) closed coat on "A" weight paper (70 - 100 g/ m²) |